



Test Report

No. SHAFD1809990201

Date: 29 May 2018

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The following sample(s) was/were submitted and identified on behalf of the clients as : PET CUP

SGS Job No. : O-SHAFL201800196200 ASH18-020829 - SH

Manufacturer :

Production Date : 30 Apr 2018

Date of Sample Received : 14 May 2018

Testing Period : 14 May 2018 - 29 May 2018

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).



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Result Summary :

Test Requested	Conclusion
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Overall migration	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Colour release	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Sensorial examination odour and taste test	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of acetaldehyde	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of terephthalic acid	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Specific migration of heavy metal	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of antimony	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Lead(Pb) and cadmium(Cd)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Antimony	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Polycyclic Aromatic Hydrocarbons (PAHs)	PASS



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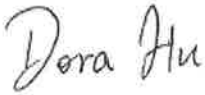
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Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.



Dora Hu
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	SHA18-099902.001	Transparent plastic cup	PET

Remarks :

- (1) mg/dm² = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected (< MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;
EN1186-9:2002 aqueous food simulants by article filling method;
EN1186-2:2002 olive oil by total immersion method;

Simulant Used	Time	Temperature	Max. Permissible Limit	Result of 001 Overall migration	Conclusion
10% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS
3% Acetic acid (W/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS
20% Ethanol (V/V) Aqueous Solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS
Rectified olive oil	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg.
- (2) Analytical tolerance of fatty food simulants is 3 mg/dm² or 20mg/kg.
- (3) Test condition & simulant were specified by client.



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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Colour release

Test Method : With reference to Kunststoffe im Lebensmittelverkehr, Part B II IX.

Test Item(s)	Limit	001
Colour release in 2% acetic acid (W/W) aqueous solution	★	Negative
Conclusion		PASS

Notes :

- (1) ★ = No colour release.
- (2) Negative = No color release observed, Positive = Color release observed.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Sensorial examination odour and taste test

Test Method : With reference to DIN 10955:2004
 Test media: Distilled water
 No. of panelist: 6

Test Item(s)	Limit	001
Test time (hr(s))	-	2
Temperature(°C)	-	70
Sensorial examination odour (Point scale)	2.5	0
Sensorial examination taste (Point scale)	2.5	0
Conclusion		PASS

Notes :

- Intensity scale (rounded at 0.5):
- 0 – no perceptible difference
 - 1 – just perceptible difference
 - 2 – slight difference
 - 3 – marked difference
 - 4 – strong difference

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of acetaldehyde

Test Method : With reference to EN13130-1:2004, analysis was performed by LC-DAD.



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Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution
 Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm ² /kg	-	6.0
Specific migration of acetaldehyde	6.0	mg/kg	1.0	ND
				PASS

Conclusion

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of terephthalic acid

Test Method : With reference to EN13130-1:2004, analysis was performed by LC-DAD.

Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution
 Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm ² /kg	-	6.0
Specific migration of terephthalic acid	7.5	mg/kg	1.0	ND
				PASS

Conclusion

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Specific migration of heavy metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.



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Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm ² /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Specific migration of antimony

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-MS.

Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution

Test Condition : 70.0 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	First
Area/volume	-	dm ² /kg	-	6.0
Specific migration of antimony	0.04	mg/kg	0.01	ND
Conclusion				PASS



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Notes :

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German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Lead(Pb) and cadmium(Cd)

Test Method : Total Lead and Cadmium: Acidic digestion, analysis was performed by ICP-OES.

Test Item(s)	Limit	Unit	MDL	001
Total Lead	★	mg/kg	2	ND
Total Cadmium	★	mg/kg	2	ND
Conclusion				PASS

Notes :

(1) ★=Absent

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation -Antimony

Test Method : Acid digestion, analysis was performed by ICP-OES.

Test Item(s)	Limit	Unit	MDL	001
Antimony	350	mg/kg	10	184
Conclusion				PASS

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, European Commission Regulation (EU) No 10/2011 with amendments and BfR recommendation-Polycyclic Aromatic Hydrocarbons (PAHs)

Test Method : With reference to AfPS GS 2014:01 PAK, analysis was performed by GC-MS.

Test Item(s)	Limit	Unit	MDL	001
Sum of 18 PAHs	1	mg/kg	-	ND
Sum of Acenaphthylene, Acenaphthene, Fluorene, Phenanthrene, Pyrene, Anthracene, Fluoranthene	1	mg/kg	-	ND
Naphthalene(NAP)	1	mg/kg	0.1	ND



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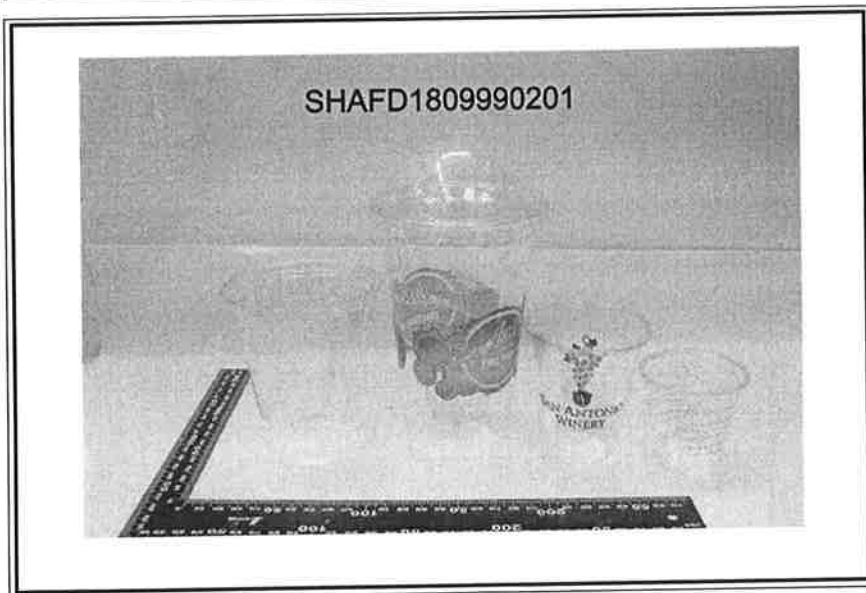
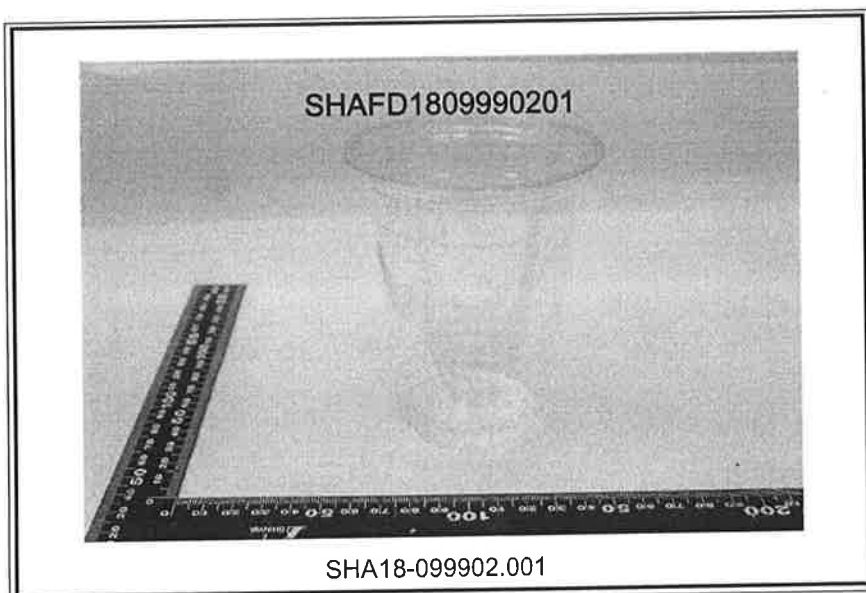
Test Item(s)	Limit	Unit	MDL	001
Acenaphthylene(ANY)	-	mg/kg	0.1	ND
Acenaphthene(ANA)	-	mg/kg	0.1	ND
Fluorene(FLU)	-	mg/kg	0.1	ND
Phenanthrene(PHE)	-	mg/kg	0.1	ND
Anthracene(ANT)	-	mg/kg	0.1	ND
Fluoranthene(FLT)	-	mg/kg	0.1	ND
Pyrene(PYR)	-	mg/kg	0.1	ND
Benzo(a)anthracene(BaA)	0.2	mg/kg	0.1	ND
Chrysene(CHR)	0.2	mg/kg	0.1	ND
Benzo(b)fluoranthene(BbF) and Benzo(j)fluoranthene(BjF)	0.2	mg/kg	0.1	ND
Benzo(k)fluoranthene(BkF)	0.2	mg/kg	0.1	ND
Benzo(a)pyrene(BaP)	0.2	mg/kg	0.1	ND
Benzo(e)pyrene(BeP)	0.2	mg/kg	0.1	ND
Indeno(1,2,3-c,d)pyrene(IPY)	0.2	mg/kg	0.1	ND
Dibenzo(a,h)anthracene(DBA)	0.2	mg/kg	0.1	ND
Benzo(g,h,i)perylene(BPE)	0.2	mg/kg	0.1	ND
Conclusion				PASS



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